

**Test Report No.** 4513823

**Date :** 20-Feb-2020

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**Client : Prepack Thailand Co., Ltd.**  
**30/145,Moo1,**  
**Khok Kham,Muang, Samutsakorn 74000 Thailand**

The following sample(s) was/were submitted and identified by client as:

Sample Name : OPP/LLDPE (A)  
Sample Description : Plastic Bag  
Manufacturer/Vendor : Prepack Thailand Co., Ltd.  
Country of Origin : Thailand

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 4668494  
Sample Condition : Sample is contained in a plastic bag.  
Quantity Submitted : 1 bag

Sample Receiving Date : 4-Feb-2020  
Testing Period : 4-Feb-2020 to 20-Feb-2020

Test Method & Results : Please refer to next page(s).

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**Test Requested & Result Summary**

Test Requested : Please refer to the result summary (Test parameter(s) was/were selected by client).

**Result Summary:**

Test Requested	Conclusion
Notification of the Ministry of Public Health (No.295) B.E. 2548 (2005) : Qualities or standard for container made from plastic a) Polyethylene (PE)	--
1. Lead content	PASS
2. Cadmium content	PASS
3. Heavy metal (as lead) in 4% concentrated acetic acid extraction	PASS
4. Quantity of potassium Permanganate Consumed	PASS
5. Residue after Evaporation Test	PASS
6. Migration of color Extraction	PASS

Remark: Test results in this report are applicable for the item tested and reflects the tested sample as received.

**Signed for and on behalf of  
SGS (Thailand) Limited**



**Rutchuporn Mungsom  
Laboratory manager - Toy and Hardgood**

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**TEST RESULTS**

**Notification of the Ministry of Public Health (No.295) B.E. 2548 (2005) : Qualities or standard for container made from plastic.**

**a) Polyethylene (PE)**

**Qualities and standard of plastic**

Method : With reference to TIS 656: 2556. Analysis was performed by ICP-OES.

Details	Result (1) (mg/kg)	Limit of Quantitative (mg/kg)	Permissible Limit (mg/kg)
Lead content	<2	2.0	100
Cadmium content	<2	2.0	100

**Sample Description :**

1. Clear plastic

**Note :**

1. mg/kg = milligram per kilogram
2. < = Less than

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**TEST RESULTS**

**Qualities and standard of dissemination**

Method : With reference to TIS 656: 2556.

Details	Test Condition	Result (1) (mg/dm3)	Limit of Quantitative (mg/dm3)	Permissible Limit (mg/dm3)
Heavy metal (calculated as lead) in 4% concentrated acetic acid extraction	30 minute at 60 degree C	<1	--	1
Potassium permanganate used for reaction in water extraction	30 minute at 60 degree C	<1	1.0	10
Residue substances which is evaporate in water	30 minute at 60 degree C	<3	3.0	30
Residue substances which is evaporate in 4% concentrated acetic acid	30 minute at 60 degree C	<3	3.0	30
Residue substances which is evaporate in 20% concentrated alcohol	30 minute at 60 degree C	<3	3.0	30
Residue substances from volatile matters in normal heptane	Room temperature (1 hr. at 25 degree C)	<3	3.0	150

**Sample Description :**

1. Clear plastic (inside)

**Note :**

1. mg/dm3 = milligram per cubic decimeter
2. Degree C = degree Celsius
3. < = Less than

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**TEST RESULTS**

**Qualities and standard of dissemination**

Test Method : With reference to TIS 655 -1 : 2553

Details	Test Condition	Result (1)	Permissible Limit
Migration of color extract by water	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by 4% concentrated acetic acid	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by 20% concentrated alcohol	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by normal heptanes	Room temperature (1 hr. at 25 degree C)	Negative (See Note 2)	Negative

Sample Description :

1. Clear plastic (inside)

Note :

1. Degree C = degree Celsius
2. "Negative" mean it's not presence of color migration/ "Positive" mean it's presence of color migration

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**SAMPLE/ATTACHMENT PICTURE**



\*\*\*\*\* End of Report \*\*\*\*\*

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