

Test Report No. 5519243

Date : 16-Mar-2023

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Client : Prepack Thailand Co., Ltd.
30/145,Moo1,
Khok Kham, Muang Samutsakhon, Samutsakorn 74000 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : PET/MCPP
Sample Description : Plastic bag
Manufacturer/Vendor : PREPACK THAILAND CO.,LTD.
Country of Origin : Thailand

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 5763688
Sample Condition : Sample is contained in a plastic bag.
Quantity Submitted : 1 pack
Sample Receiving Date : 21-Feb-2023
Testing Period : 21-Feb-2023 to 16-Mar-2023

Test Method & Results : Please refer to next page(s).

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Test Requested & Result Summary

Test Requested : Please refer to the result summary (Test parameter(s) was/were selected by client).

Result Summary:

| Test Requested | Conclusion |
|---|------------|
| Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.1) : Qualities or standard for container made from plastic; | |
| a) Overall migration | |
| 3% Acetic Acid (W/V) | PASS |
| 10% Ethanol (V/V) | PASS |
| 20% Ethanol (V/V) | PASS |
| Rectified Olive Oil | PASS |
| b) Specific Migration of Heavy Metal | PASS |
| c) Specific Migration of Primary Aromatic Amine | PASS |

Remark:

1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
2. The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

**Signed for and on behalf of
SGS (Thailand) Ltd.**



**Rutchuporn Moungsom
Laboratory manager - Toy and Hard goods**

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Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.1) : Qualities or standard for container made from plastic;

a) Overall migration limits

Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test method (1st migration);

EN 1186-2:2022 Test methods for overall migration in vegetable oils

EN 1186-3:2022 Test methods for overall migration in evaporable simulants

| Simulant Used | Test Condition | Result (1) (mg/dm ²) | Reporting Limit (mg/dm ²) | Permissible Limit (mg/dm ²) |
|------------------------|---------------------------|-------------------------------------|--|--|
| 3% Acetic Acid (W/V)*^ | 10 days at 40 Degree C | ND | 3.0 | 10 |
| 10% Ethanol (V/V)* | 10 days at 40 Degree C | ND | 3.0 | 10 |
| 20% Ethanol (V/V)* | 10 days at 40 Degree C | ND | 3.0 | 10 |
| Rectified Olive Oil** | 10 days at 40 Degree C | ND | 3.0 | 10 |
| Comment | -- | PASS | -- | -- |

Sample Description :

1. Metallized / clear plastic film with multicolor printed (inside)

Note :

1. mg/dm² = milligram per square decimeter
2. Degree C = degree Celsius
3. ND = Not Detected

Remark :

1. Test condition & simulant were specified by client.
2. The ratio of surface area to volume is 20 dm² per 1 kg of foodstuff in contact with.
3. Test(s) marked * on this report are not included in the NSC-ONSC accreditation scope.
4. The test item(s) marked ** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok but not included in the NSC-ONSC accreditation scope.
5. ^ = = The metallized layer was removed after simulation of 3% Acetic.

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TEST RESULTS

b) Specific migration of heavy metal*^**

Method: With reference to EN 13130-1:2004. Analysis was performed by ICP-MS / ICP-OES.
Simulant Used: 3% acetic acid (w/v)
Test Condition: 40 Degree C for 10 Days (1st Migration)
Single-use article:

| Test Item | Result (1) (mg/kg) (1 st migration) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|---------------------------------|---|----------------------------|------------------------------|
| Specific Migration of Aluminium | ND | 0.1 | 1 |
| Specific Migration of Antimony | ND | 0.01 | 0.04 |
| Specific Migration of Arsenic | ND | 0.01 | ND |
| Specific Migration of Barium | ND | 0.25 | 1 |
| Specific Migration of Cadmium | ND | 0.002 | ND |
| Specific Migration of Chromium | ND | 0.01 | ND |
| Specific Migration of Cobalt | ND | 0.01 | 0.05 |
| Specific Migration of Copper | ND | 0.25 | 5 |
| Specific Migration of Iron | ND | 5 | 48 |
| Specific Migration of Lead | ND | 0.01 | ND |
| Specific Migration of Lithium | ND | 0.1 | 0.6 |

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| Test Item | Result (1) (mg/kg) (1 st migration) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|--|---|----------------------------|------------------------------|
| Specific Migration of Manganese | ND | 0.1 | 0.6 |
| Specific Migration of Mercury | ND | 0.01 | ND |
| Specific Migration of Nickel | ND | 0.01 | 0.02 |
| Specific Migration of Zinc | ND | 0.5 | 5 |
| Specific Migration of Europium | ND | 0.025 | - |
| Specific Migration of Gadolinium | ND | 0.025 | - |
| Specific Migration of Lanthanum | ND | 0.025 | - |
| Specific Migration of Terbium | ND | 0.025 | - |
| Specific Migration of Europium + Gadolinium + Lanthanum + Terbium | ND | -- | 0.05 |
| Comment | PASS | -- | -- |

Sample Description:

1. Metallized / clear plastic film with multicolor printed (inside)

Note :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. Degree C = degree Celsius
3. ND = Not Detected

Remark:

1. Test condition & simulatant were specified by client.
2. The ratio of surface area to volume is 6 dm² per 1 kg of foodstuff in contact with.
3. The test item(s) marked *** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.
4. ^ = The metallized layer was removed after simulation of 3% Acetic.

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TEST RESULTS

c) Specific migration of Primary Aromatic Amine[^]

Method: With reference to EN13130-1:2004. Analysis was performed by LC-MSMS.

Simulant Used: 3% acetic acid (w/v)

Test Condition: 40 degree C for 10 Days (1st Migration)

| Test Item | Cas No. | Result (1) (mg/kg) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|---|----------|-----------------------|----------------------------|------------------------------|
| biphenyl-4-ylamine 4-aminobiphenyl xenylamine*** | 92-67-1 | ND | 0.002 | ND |
| benzidine*** | 92-87-5 | ND | 0.002 | ND |
| 4-chloro-o-toluidine*** | 95-69-2 | ND | 0.002 | ND |
| 2-naphthylamine*** | 91-59-8 | ND | 0.002 | ND |
| o-aminoazotoluene 4-amino-2',3-dimethylazobenzene 4-o-tolylazo-o-toluidine*** | 97-56-3 | ND | 0.002 | ND |
| 5-nitro-o-toluidine*** | 99-55-8 | ND | 0.002 | ND |
| 4-chloroaniline*** | 106-47-8 | ND | 0.002 | ND |
| 4-methoxy-m-phenylenediamine*** | 615-05-4 | ND | 0.002 | ND |
| 4,4'-methylenedianiline 4,4'-diaminodiphenylmethane*** | 101-77-9 | ND | 0.002 | ND |
| 3,3'-dichlorobenzidine 3,3'-dichlorobiphenyl-4,4'-ylenedia mine*** | 91-94-1 | ND | 0.002 | ND |
| 3,3'-dimethoxybenzidine o-dianisidine*** | 119-90-4 | ND | 0.002 | ND |

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| Test Item | Cas No. | Result (1) (mg/kg) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|--|-------------|-----------------------|----------------------------|------------------------------|
| 3,3'-dimethylbenzidine 4,4'-bi-o-toluidine*** | 119-93-7 | ND | 0.002 | ND |
| 4,4'-methylenedi-o-toluidine*** | 838-88-0 | ND | 0.002 | ND |
| 6-methoxy-m-toluidine p-cresidine*** | 120-71-8 | ND | 0.002 | ND |
| 4,4'-methylene-bis-(2-chloro-aniline) 2,2'-dichloro-4,4'-methylene-dianiline *** | 101-14-4 | ND | 0.002 | ND |
| 4,4'-oxydianiline*** | 101-80-4 | ND | 0.002 | ND |
| 4,4'-thiodianiline*** | 139-65-1 | ND | 0.002 | ND |
| o-toluidine 2-aminotoluene*** | 95-53-4 | ND | 0.002 | ND |
| 4-methyl-m-phenylenediamine*** | 95-80-7 | ND | 0.002 | ND |
| 2,4,5-trimethylaniline*** | 137-17-7 | ND | 0.002 | ND |
| o-anisidine 2-methoxyaniline*** | 90-04-0 | ND | 0.002 | ND |
| 4-amino azobenzene*** | 60-09-3 | ND | 0.002 | ND |
| 1,3-phenylenediamine*** | 108-45-2 | ND | 0.002 | ND |
| 4,4'-Methylenebis (3-chloro-2,6-diethylaniline)** | 106246-33-7 | ND | 0.002 | 0.05 |
| 4,4'-diaminodiphenyl sulphone** | 80-08-0 | ND | 0.002 | 5 |
| 2-aminobenzamide** | 88-68-6 | ND | 0.002 | 0.05 |
| Comment | -- | PASS | -- | -- |

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TEST RESULTS

Primary Aromatic Amine (Other)**

| Test Item | Cas No. | Result (1) (mg/kg) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|---------------------------------|------------|-----------------------|----------------------------|------------------------------|
| Benzoguanamin | 91-76-9 | ND | 0.002 | -- |
| p-phenylenediamine | 106-50-3 | ND | 0.002 | -- |
| Aniline | 62-53-3 | ND | 0.002 | -- |
| 2,4-xylydine | 95-68-1 | ND | 0.002 | -- |
| 2,6-xylydine | 87-62-7 | ND | 0.002 | -- |
| 3-Methoxyaniline | 536-90-3 | ND | 0.002 | -- |
| 2,6-toluenediamine | 823-40-5 | ND | 0.002 | -- |
| 1,5-diaminonaphthalene | 2243-62-1 | ND | 0.002 | -- |
| 4-ethoxyaniline | 156-43-4 | ND | 0.002 | -- |
| 3-amino-4-methoxybenzanilide | 120-35-4 | ND | 0.002 | -- |
| 3-amino-4-methylbenzamide | 19406-86-1 | ND | 0.002 | -- |
| 2-amino-5-methylbenzoic acid | 2941-78-8 | ND | 0.002 | -- |
| 2-Aminobenzoic acid butyl ester | 7756-96-9 | ND | 0.002 | -- |
| 5-Chloro-o-toluidine | 95-79-4 | ND | 0.002 | -- |
| o-Phenylenediamine | 95-54-5 | ND | 0.002 | -- |
| m-Chloroaniline | 108-42-9 | ND | 0.002 | -- |

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| Test Item | Cas No. | Result (1) (mg/kg) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|---|------------|-----------------------|----------------------------|------------------------------|
| o-Chloroaniline | 95-51-2 | ND | 0.002 | -- |
| m-Toluidine | 108-44-1 | ND | 0.002 | -- |
| p-Toluidine | 106-49-0 | ND | 0.002 | -- |
| 2-Methoxy-4-nitroaniline | 97-52-9 | ND | 0.002 | -- |
| 2-Ethoxyaniline | 94-70-2 | ND | 0.002 | -- |
| 5-Chloro-2-methoxyaniline | 95-03-4 | ND | 0.002 | -- |
| 4-Chloro-3-methoxyaniline | 13726-14-2 | ND | 0.002 | -- |
| 5-Amino-6-methyl-1,3-dihydrobenzoi midazol-2-one | 67014-36-2 | ND | 0.002 | -- |
| p-Aminobenzamide | 2835-68-9 | ND | 0.002 | -- |
| 2,5-Dichloroaniline | 95-82-9 | ND | 0.002 | -- |
| 2-Chloro-4-nitroaniline | 121-87-9 | ND | 0.002 | -- |
| 2,5-Dimethoxyl-4-chloroaniline | 6358-64-1 | ND | 0.002 | -- |
| 2,4-Dinitroaniline | 97-02-9 | ND | 0.002 | -- |
| 2-Aminobiphenyl | 90-41-5 | ND | 0.002 | -- |
| Dimethyl-2-aminoterephthalate | 5372-81-6 | ND | 0.002 | -- |
| 1,3-Diaminoisoindoline | 3468-11-9 | ND | 0.002 | -- |

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|--------------------------------|-----------|-----------------------|----------------------------|------------------------------|
| p-Anisidine | 104-94-9 | ND | 0.002 | -- |
| 3,4-dichloroaniline | 95-76-1 | ND | 0.002 | -- |
| 1-Naphthylamine | 134-32-7 | ND | 0.002 | -- |
| 2,4-Diaminodiphenylmethane | 1208-52-2 | ND | 0.002 | -- |
| 2-Methyl-4-nitroaniline | 99-52-5 | ND | 0.002 | -- |
| Primary Aromatic Amine (Other) | -- | ND | -- | 0.01 (Sum) |
| Comment | -- | PASS | -- | -- |

Sample Description:

1. Metallized / clear plastic film with multicolor printed (inside)

Note:

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. degree C = degree Celsius
3. ND = Not Detected

Remark:

1. Test condition & simulant were specified by client.
2. The ratio of surface area to volume is 6 dm² per 1 kg of foodstuff in contact with.
3. The test item(s) marked ** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok but not included in the NSC-ONSC accreditation scope.
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5. ^ = The metallized layer was removed after simulation of 3% Acetic.

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SAMPLE/ATTACHMENT PICTURE



***** End of Report *****

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