





Testing 1703 SGS (Thailand) Limited

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Test Report No. 5909329 Date : 7-Jun-2024

Client: Prepack Thailand Co., Ltd.

30/145,Moo1,

Khok Kham, Muang Samutsakhon, Samut Sakorn 74000 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : MDO/LLDPE Sample Description : Plastic bag

Manufacturer/Vendor : PREPACK THAILAND CO., LTD.

Country of Origin : Thailand

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 6218539

Sample Condition : Sample is contained in a plastic bag.

Quantity Submitted : 1 pack

Sample Receiving Date : 30-May-2024

Testing Period : 30-May-2024 to 7-Jun-2024

Test Method & Results : Please refer to next page(s).

Signed for and on behalf of SGS (Thailand) Ltd.



Rutchuporn Moungsom

Toys and Hardlines Laboratory Manager

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Test Requested & Result Summary

Test Requested: Please refer to the result summary (Test parameter(s) was/were selected by client).

Result Summary:

Test Requested Conclusion

Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.1): Qualities or standard for container made from plastic;

a) Overall migration

| 3% Acetic Acid (W/V) | PASS |
|--|------|
| 10% Ethanol (V/V) | PASS |
| 20% Ethanol (V/V) | PASS |
| Rectified Olive Oil | PASS |
| b) Specific Migration of Heavy Metal | PASS |
| c) clause 4(5) Visible Color Migration | PASS |

Remark:

- 1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
- 2. The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

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TEST RESULTS

Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.1): Qualities or standard for container made from plastic;

a) Overall migration

Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test method (1st migration);

EN 1186-2:2022 Test methods for overall migration in vegetable oils

EN 1186-3:2022 Test methods for overall migration in evaporable simulants

| Simulant Used | Test Condition | Result (1) (mg/dm2) | Reporting Limit (mg/dm2) | Permissible Limit (mg/dm2) |
|------------------------|---------------------------|------------------------|--------------------------|-------------------------------|
| 3% Acetic Acid (W/V) | 1 hour at 100 Degree C | ND | 3.0 | 10 |
| 10% Ethanol (V/V) | 1 hour at 100 Degree C | ND | 3.0 | 10 |
| 20% Ethanol (V/V) | 1 hour at 100 Degree C | ND | 3.0 | 10 |
| Rectified Olive Oil*** | 1 hour at 100 Degree C | ND | 3.0 | 10 |
| Comment | | PASS | | |

Sample Description:

1. Clear plastic bag with multicolor printed (inside)

Note

- 1. mg/dm2 = milligram per square decimeter
- 2. Degree C = degree Celsius
- 3. ND = Not Detected

Remark:

- 1. Test condition & simulant were specified by client.
- 2. The ratio of surface area to volume is 20 dm2 per 1 kg of foodstuff in contact with.
- 3. The product is single-use as specified by client.
- 4. The test item(s) marked *** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.
- 5. The test result have been extracted from report number 5909320

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TEST RESULTS

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b) Specific migration of heavy metal***

Method: With reference to EN 13130-1:2004. Analysis was performed by ICP-MS / ICP-OES.

Simulant Used: 3% acetic acid (w/v)

Test Condition: 100 Degree C for 1 hour (1st Migration)

| Test Item | Result (1) (mg/kg) (1 st migration) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|---------------------------------|---|----------------------------|------------------------------|
| Specific Migration of Aluminium | ND | 0.1 | 1 |
| Specific Migration of Antimony | ND | 0.01 | 0.04 |
| Specific Migration of Arsenic | ND | 0.01 | ND |
| Specific Migration of Barium | ND | 0.25 | 1 |
| Specific Migration of Cadmium | ND | 0.002 | ND |
| Specific Migration of Chromium | ND | 0.01 | ND |
| Specific Migration of Cobalt | ND | 0.01 | 0.05 |
| Specific Migration of Copper | ND | 0.25 | 5 |
| Specific Migration of Iron | ND | 5 | 48 |
| Specific Migration of Lead | ND | 0.01 | ND |
| Specific Migration of Lithium | ND | 0.1 | 0.6 |

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TEST RESULTS

| Test Item | Result (1) (mg/kg) (1 st migration) | Reporting Limit (mg/kg) | Permissible Limit (mg/kg) |
|--|---|----------------------------|------------------------------|
| Specific Migration of Manganese | ND | 0.1 | 0.6 |
| Specific Migration of Mercury | ND | 0.01 | ND |
| Specific Migration of Nickel | ND | 0.01 | 0.02 |
| Specific Migration of Zinc | ND | 0.5 | 5 |
| Specific Migration of Europium | ND | 0.025 | - |
| Specific Migration of Gadolinium | ND | 0.025 | - |
| Specific Migration of Lanthanum | ND | 0.025 | - |
| Specific Migration of Terbium | ND | 0.025 | - |
| Specific Migration of Europium + Gadolinium + Lanthanum + Terbium | ND | | 0.05 |
| Comment | PASS | | |

Sample Description:

1. Clear plastic bag with multicolor printed (inside)

Note:

- 1. mg/kg = milligram per kilogram of foodstuff in contact with
- 2. Degree C = degree Celsius
- 3. ND = Not Detected

Remark:

- 1. Test condition & simulant were specified by client.
- 2. The ratio of surface area to volume is 6 dm2 per 1 kg of foodstuff in contact with.
- 3. The product is single-use as specified by client.
- 4. The test item(s) marked *** on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.
- 5. The test result have been extracted from report number 5909320

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TEST RESULTS





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c) clause 4(5) Visible Color Migration*

Method: With reference to Resolution AP (89) 1 and Kunststoffe im Lebensmittelverkehr, Part B II IX.

| Simulant Used | Result (1) | Requirement |
|----------------------|---------------------------|-------------------|
| 3% Acetic Acid (W/V) | No color release observed | No colour release |
| 20% Ethanol (V/V) | No color release observed | No colour release |
| Coconut Oil | No color release observed | No colour release |
| Comment | PASS | |

Sample Description:

1. Clear plastic bag with multicolor printed (inside)

Note: 1. Requirement is according to Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022): Qualities or standard for container made from plastic; clause 4(5).

Remark:Test(s) marked * on this report are not included in the NSC-ONSC accreditation scope.

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SAMPLE/ATTACHMENT PICTURE



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