

Request No. 1476/670228

TPC. No. 1476/67

REPORT ON TESTING AND ANALYSIS

For

PREPACK THAILAND CO., LTD.

30/145 Moo 1, Khok Kham, Muang Samutsakhon, Samutsakhon 74000

Testing/analysis of:- Plastic film; code: PET/MCPP

Method of testing/analysis:- 1) ASTM F 1249-20 Water Vapor Transmission Rate Through Plastics Film and Sheeting Using a Modulated Infrared Sensor

> 2) ASTM D 3985-17 Oxygen Gas Transmission Rate Through Plastic Film and Sheeting Using a Coulometric Sensor

Condition of testing/analysis:- Temperature

 $^{\circ}C$

Relative humidity

9/0

Date of request:- February 28, 2024

Date of testing:- March 19-22, 2024

Result of testing/analysis:-

Water vapor transmission rate

0.173

g/m².day

at 37.8 °C, 90.0 % RH

Oxygen gas transmission rate

5.23

cc/ m².dav

at 23.0 °C, 0 % RH

Note: 1) Water vapor transmission rate test:

- Test equipment: Water vapor permeation tester; MOCON PERMATRAN-W $^{\$}$ 3/34(G)
- 2) Oxygen gas transmission rate test:
 - Test equipment: Oxygen permeation tester; Illinois model 8101e

Tested/analysed by

Gansuda

(Miss Gansuda Wangchanachai)

(Mr. Wichit Rattanathawornkiti)

Director of Packaging Testing Laboratory

Date April 5, 2024

End of Report

Remark: The above results are valid exclusively for tested/analyzed samples as mentioned in this report. Publicity and reproduce some parts are prohibited unless written permission is obtained from TISTR.

FS-PKL-SP-17025-04 Issue No.3

Thailand Institute of Scientific and Technological Research

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REPORT ON TESTING AND ANALYSIS

For

PREPACK THAILAND CO., LTD.

30/145 Moo 1, Khok Kham, Muang Samutsakhon, Samutsakhon 74000

Testing/analysis of:- Plastic film; code: OPP/MCPP

Method of testing/analysis:- 1) ASTM F 1249-20 Water Vapor Transmission Rate Through Plastics Film and Sheeting Using a Modulated Infrared Sensor

2) ASTM D 3985-17 Oxygen Gas Transmission Rate Through Plastic Film and Sheeting Using a Coulometric Sensor

Condition of testing/analysis:- Temperature

 $^{\circ}$ C

Relative humidity

%

Date of request:- February 28, 2024

Date of testing:- March 18-27, 2024

Result of testing/analysis:-

Water vapor transmission rate

0.133

g/m².day

at 37.8 °C, 90.0 % RH

Oxygen gas transmission rate

5.44

cc/ m².dav

at 23.0 °C, 0 % RH

Note: 1) Water vapor transmission rate test:

- Test equipment: Water vapor permeation tester; MOCON PERMATRAN-W $^{\circledR}$ 3/34(G)
- 2) Oxygen gas transmission rate test:
 - Test equipment: Oxygen permeation tester; Illinois model 8101e

Tested/analysed by

Gansuda

(Miss Gansuda Wangchanachai)

Approved by

(Mr. Wichit Battanathawornkiti)

Director of Packaging Cesting Laboratory

Date **April 5, 2024**

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Request No. 1478/670228

TPC. No. 1478/67

REPORT ON TESTING AND ANALYSIS

For

PREPACK THAILAND CO., LTD.

30/145 Moo 1, Khok Kham, Muang Samutsakhon, Samutsakhon 74000

Testing/analysis of:- Plastic bag; code: OPP/CPP

Method of testing/analysis:- 1) ASTM F 1249-20 Water Vapor Transmission Rate Through Plastics Film and Sheeting Using a Modulated Infrared Sensor

> 2) ASTM D 3985-17 Oxygen Gas Transmission Rate Through Plastic Film and Sheeting Using a Coulometric Sensor

Condition of testing/analysis:- Temperature

 $^{\circ}C$

Relative humidity

%

Date of request:- February 28, 2024

Date of testing:- March 18-22, 2024

Result of testing/analysis:-

Water vapor transmission rate

1.42

g/m².day

at 37.8 °C, 90.0 % RH

Oxygen gas transmission rate

642

cc/ m².day

at 23.0 °C, 0 % RH

Note: 1) Water vapor transmission rate test:

- Test equipment: Water vapor permeation tester; MOCON PERMATRAN-W $^{\circledR}$ 3/34(G)
- 2) Oxygen gas transmission rate test:
 - Test equipment: Oxygen permeation tester; Illinois model 8101e

Tested/analysed by

Gausula

(Miss Gansuda Wangchanachai)

(Mr. Wichit Pattanathawornkiti)

Director of Packaging Testing Laboratory

Date April 5, 2024

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Request No. 1479/670228

TPC. No. 1479/67

REPORT ON TESTING AND ANALYSIS

For

PREPACK THAILAND CO., LTD.

30/145 Moo 1, Khok Kham, Muang Samutsakhon, Samutsakhon 74000

Testing/analysis of:- Plastic bag; code: OPP/ALU/LLDPE

Method of testing/analysis:- 1) ASTM F 1249-20 Water Vapor Transmission Rate Through Plastics Film and Sheeting Using a Modulated Infrared Sensor

> 2) ASTM D 3985-17 Oxygen Gas Transmission Rate Through Plastic Film and Sheeting Using a Coulometric Sensor

Condition of testing/analysis:- Temperature

 $^{\circ}$ C

Relative humidity

%

Date of request:- February 28, 2024

Date of testing:- March 27-29, 2024

Result of testing/analysis:-

Water vapor transmission rate

0.0209

g/m².day

at 37.8 °C, 90.0 % RH

Oxygen gas transmission rate

0.0409

cc/ m².dav

at 23.0 °C, 0 % RH

Note: 1) Water vapor transmission rate test:

- Test equipment: Water vapor permeation tester; MOCON PERMATRAN-W $^{\circledR}$ 3/34(G)
- 2) Oxygen gas transmission rate test:
 - Test equipment: Oxygen permeation tester; Illinois model 8101e

Tested/analysed by

Gangula

(Miss Gansuda Wangchanachai)

(Mr. Wichit Rattanathawornkiti)

Director of Packaging Testing Laboratory

Date April 5, 2024

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Request No. 1480/670228

TPC. No. 1480/67

REPORT ON TESTING AND ANALYSIS

For

PREPACK THAILAND CO., LTD.

30/145 Moo 1, Khok Kham, Muang Samutsakhon, Samutsakhon 74000

Testing/analysis of:- Plastic film; code: OPP/MPET/LLDPE

Method of testing/analysis:- 1) ASTM F 1249-20 Water Vapor Transmission Rate Through Plastics Film and Sheeting Using a Modulated Infrared Sensor

> 2) ASTM D 3985-17 Oxygen Gas Transmission Rate Through Plastic Film and Sheeting Using a Coulometric Sensor

Condition of testing/analysis:- Temperature

 $^{\circ}$ C

Relative humidity

%

Date of request:- February 28, 2024

Date of testing:- March 25-27, 2024

Result of testing/analysis:-

Water vapor transmission rate

0.372

g/m².day

at 37.8 °C, 90.0 % RH

Oxygen gas transmission rate

0.374

cc/ m².dav

at 23.0 °C, 0 % RH

Note: 1) Water vapor transmission rate test:

- Test equipment: Water vapor permeation tester; MOCON PERMATRAN-W $^{\otimes}$ 3/34(G)
- 2) Oxygen gas transmission rate test:
 - Test equipment: Oxygen permeation tester; Illinois model 8101e

Tested/analysed by

Gansuda

(Miss Gansuda Wangchanachai)

(Mr. Wholit Rattanathawornkiti)

Director of Packaging Testing Laboratory

Date April 5, 2024

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